

MSDS 001
Revised 6/2009

MATERIAL SAFETY DATA SHEET

MWS Wire Industries
31200 Cedar Valley Drive
Westlake Village, CA 91362
(818) 991-8553

Trade Name: Copper Magnet Wire, including Multifilar®, Twistite™ and Microsquare™
(see insulation glossary on Page 4)

Chemical Family: Metal

Chemical Formula: N/A

HAZARDOUS INGREDIENTS

<u>Ingredient</u>	<u>CAS No.</u>	<u>TLV</u>	<u>PEL</u>	<u>STEL</u>
Copper	7440-50-8	1 (D) 0.2 (F)	1 (D) 0.1 (F)	2

Note: TLV - American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Value (mg/m³)

PEL - OSHA Permissible Exposure Level (mg/m³), 8 hour time weighted average

STEL - ACHIH Short Term Exposure Limit (mg/m³), 15 minutes maximum

* Ceiling Level (Not to be exceeded) D = Dust F = Fume NS = Not Specified

Copper constitutes 85-99% of total product weight. Resin insulation coatings constitute 1-15% of the total product weight.

PHYSICAL DATA

Boiling Point: 2595°C

Vapor Pressure: NA

Vapor Density: NA

% Volatile: NA

Evaporation Rate: NA

Solubility in H₂O: Insoluble

Specific Gravity: 8.0

Melting Temperature: 1083°C

Appearance & Odor: Solid with no odor to very mild cresol odor. Color varies with type of coating. Basic colors are red, green, brown and amber. Special colors are also produced.

FIRE & EXPLOSION HAZARD DATA

Flash Point: N/A

Fire or Explosion Hazard HMIS Rating: 1

Note: Copper magnet wire presents minimal explosion or fire hazard, however toxic fumes may be evolved when subject to high heat as from a surrounding fire. Use extinguishing media suitable for the surrounding fire. Fire fighters should use self-contained breathing apparatus if necessary.

HEALTH HAZARD DATA

Health Hazard HMIS Rating: 3, based on exposure to fumes from combustion products during soldering, hot staking or otherwise burning the insulation. Copper magnet wire is not hazardous as shipped.

When burned, soldered or hot staked, magnet wire coatings may release hazardous decomposition products that can cause eye and/or respiratory irritation. Decomposition products may include isocyanates such as toluene diisocyanate (TDI). The National Toxicology Program has listed TDI as reasonably anticipated to be a human carcinogen (9th Report, January 2001). Decomposition of urethanes and coatings rated at 155°C and lower will begin at 230°C. Use with adequate exhaust to maintain isocyanate exposure below the OSHA ceiling limit of 20 ppb and below 5 ppb as a ten hour time weighted average.

Health Hazards: Excessive exposure to dust or fumes from soldering, burning or mechanically stripping insulation coatings may cause irritation to the eyes, nose, throat and respiratory system. Acute exposure to copper fumes can cause metal fume fever and irritation of the respiratory tract. If ingested, copper is moderately irritating to the stomach and intestinal lining.

Emergency First Aid: If fumes or dust are inhaled, move the individual to fresh air immediately and seek medical attention.

REACTIVITY DATA

HMIS Reactivity Rating: 0, stable material. Hazardous polymerization will not occur.

Incompatibility: Contact with hydrogen peroxide may produce violent reaction. Contact with acetylene can produce unstable acetylides. Also, avoid contact with gaseous chlorine, ammonium nitrate, bromates, chlorates, hydrogen sulfide, lead azide, hydrazine mononitrate, hydrozoic acid, potassium peroxide, sodium azide and sodium peroxides.

Hazardous Decomposition Product: When subjected to temperatures exceeding 200° C, toxic fumes may be evolved from insulation coatings.

SPILL, LEAK, DISPOSAL PROCEDURES

Scrap copper magnet wire has reclamation value. If this is not practical, it must be disposed of in accordance with local, state and federal regulations, which may require specific labeling, packaging, transportation and disposal procedures.

In solid form magnet wire poses no special clean up problems. If material is in powder or dust form, clean up should be conducted to minimize airborne powder and dust and to avoid contamination of air and water.

RCRA Hazardous Waste Number: Not regulated.

SARA TITLE III SECTION 313

Copper is subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR Part 372 of the Federal Register. Additional information can be obtained from the Emergency Planning and Community Right-To-Know Information Hot Line, US EPA, (800) 535-0202.

EC RoHS DIRECTIVE COMPLIANCE

Copper magnet wire complies with Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003 on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

ECHA REACH COMPLIANCE

Copper magnet wire meets the definition of an article under REACH and does not contain SVHC listed as of the revision date of this MSDS. Also see http://www.mwswire.com/pdf_files/reach.pdf for more information on MWS Wire products and REACH.

SPECIAL PROTECTION

Wear safety glasses when risk of eye injury is present, particularly during machining, grinding, welding, powder handling, etc. Gloves and other protective equipment may be required during handling operations as appropriate to the circumstances of exposure.

SPECIAL PRECAUTIONS

No special precautions are required for normal handling of magnet wire. Avoid storing magnet wire near materials that are reactive with copper.

PACKAGING & LABELING REQUIREMENTS

D.O.T. Shipping Name: Not regulated

Hazard Class: NA

MWS has attempted to provide current and accurate information in this data sheet, however MWS makes no representations regarding the accuracy or completeness of the information and assumes no liability for any loss, damage or injury of any kind which may arise out of the use or reliance on the information by any person. Contact person: Ken Goss at (818) 991-8553.

INSULATION GLOSSARY

Name	NEMA Temperature Class	Description
Plain Enamel	105 C	Synthetic oleoresinous
Formvar ¹	105 C	Polyvinyl Formal
Polyurethane	155 / 180 C	Modified Polyurethane
Polyurethane Nylon	155 / 180 C	Modified Polyurethane with Polyamide overcoat
Solderable Polyesterimide	180 C	Polyesterimide
Polyester 200	180 C	Modified Polyester
Armored Polyester	200 C	Modified Polyester or Polyesterimide with Amide- Imide overcoat
ML ²	240 C	Polyimide
All insulations may be supplied with a bondable overcoat.		
Butvar Bond		Polyvinyl Butyral
Polyester Bond		Polyester
Epoxy Bond		Epoxy
Polyamide Bond		Polyamide

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² IST (USA) Corp. Registered Trademark